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The processing route to unique formulations

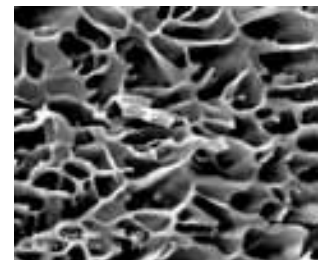
21 March 2012, Department of Chemical Engineering, The University of Birmingham, UK

EFFECT OF SUGARS ON MIXED BIOPOLYMER SYSTEMS

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Background

- ❑ Mixed biopolymers are of direct industrial significance.
- ❑ Proteins, polysaccharides and sugars are major nutritive, texture and taste imparting components in dairy emulsions.
- ❑ Stability, taste and texture are responsible for successful marketing and increased food consumption.
- ❑ Structure of these foods is built by intermolecular interactions between the components.



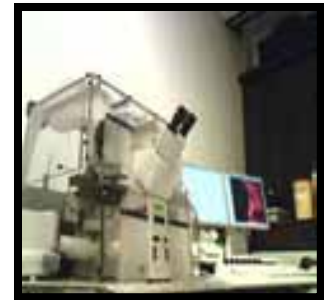
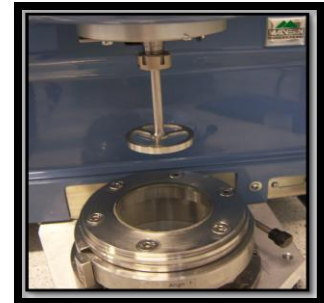
Aim and Objectives

Explore the process of texture formation in sodium caseinate-galactomannan-sugar model systems.

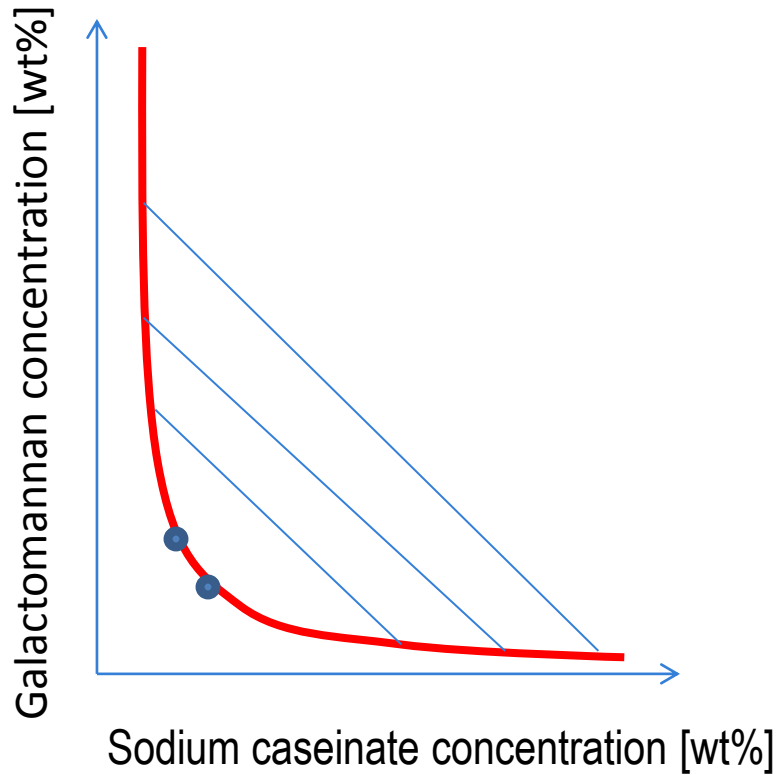
- Part 1: Liquid-liquid phase separation → w/w emulsions
- Part 2: Deformation of the emulsions in flow → microstructure at quiescent conditions and in flow
- Part 3: Interfacial properties (effect of composition) → new texture

Experimental work

- ❑ Cosolubility of sodium caseinate-galactomannan-sugar systems studied by phase-volume ratio method
- ❑ The effect of composition on the microstructure at rest and under shear visualised by microscopy and optical rheology
- ❑ The interfacial properties of the systems calculated by drop retraction method



Part 1: Phase behaviour



- binodal
- tie lines
- characteristic points

- galactomannan type
- sugar concentration
- sugar type

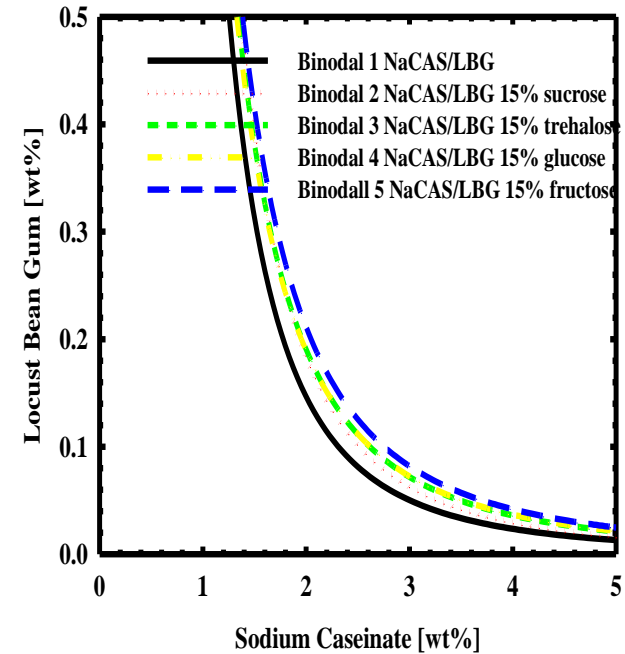
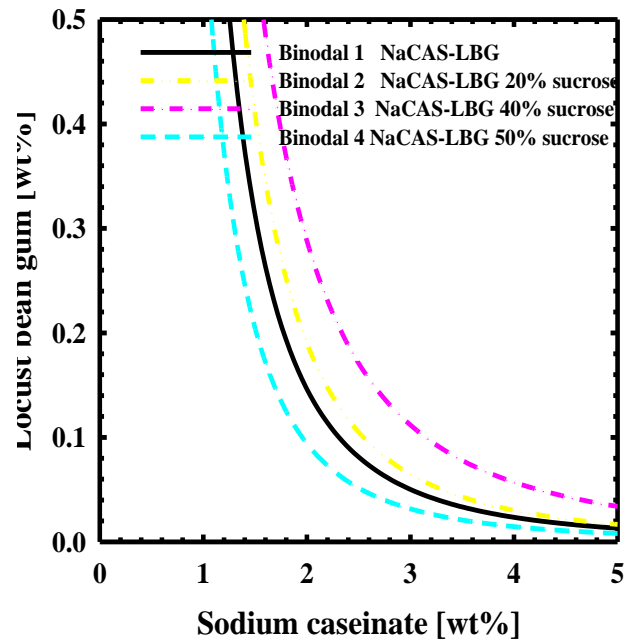
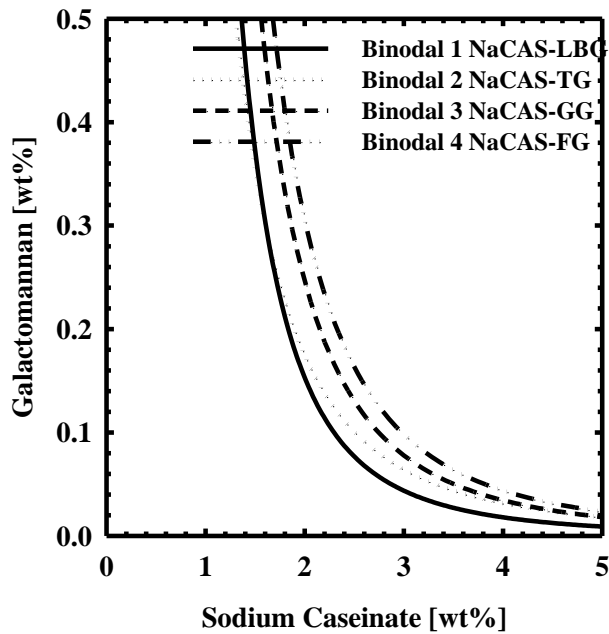
2D composition-composition isothermal phase diagram

Part 1: Phase behaviour

Effect of galactomannan type

Effect of sugar concentration

Effect of sugar type



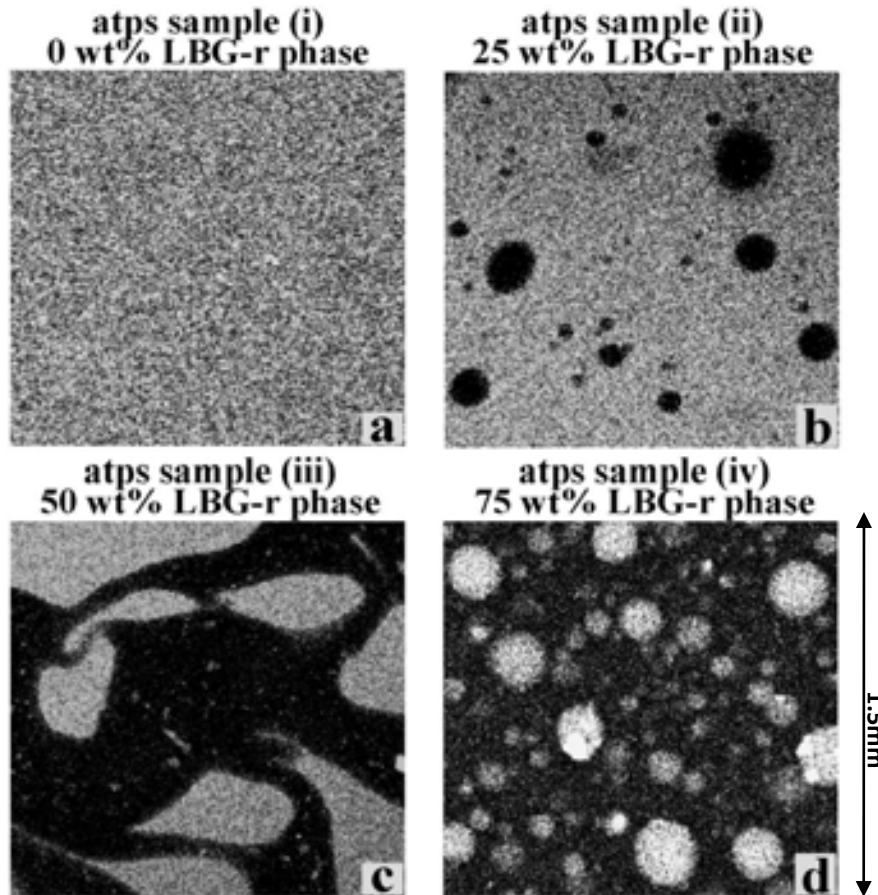
Conclusions (Part 1)

- ❑ Highly branched galactomannans improve the cosolubility of the biopolymers.
- ❑ Sugar content below the critical concentration improves the cosolubility.
- ❑ Increasing sugar concentration reduces the cosolubility.
- ❑ At 15% of sugar, fructose and trehalose improve the cosolubility most significantly.

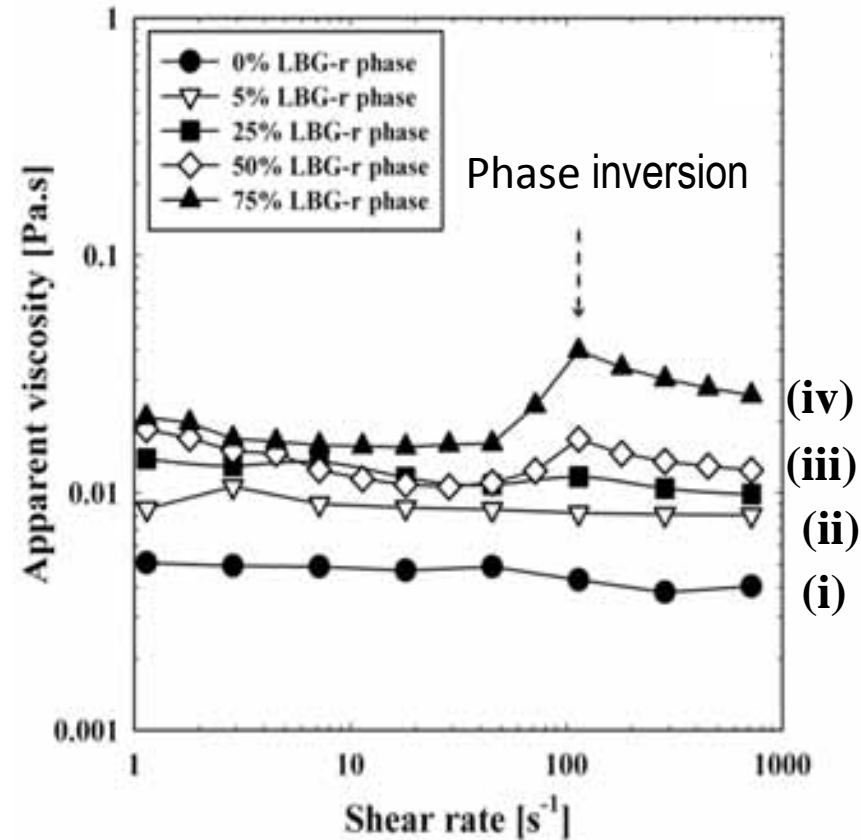
Part 2: Effect of volume fraction on microstructure

At quiescent conditions

Under shear



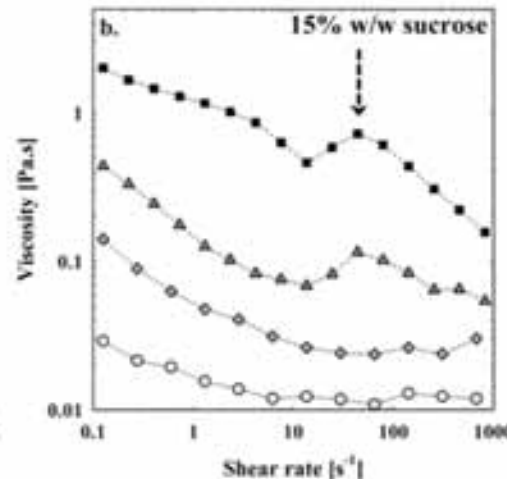
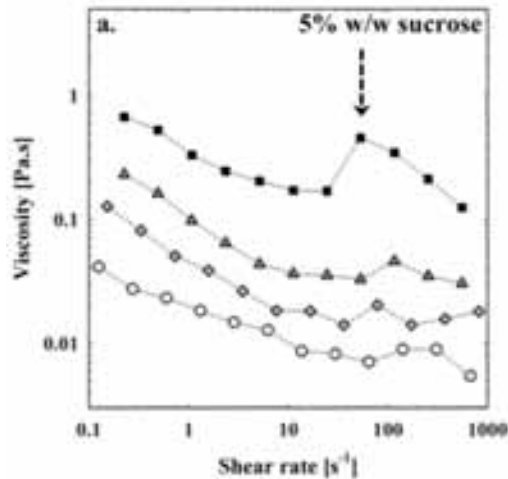
Polysaccharide-rich phase
 Protein-rich phase



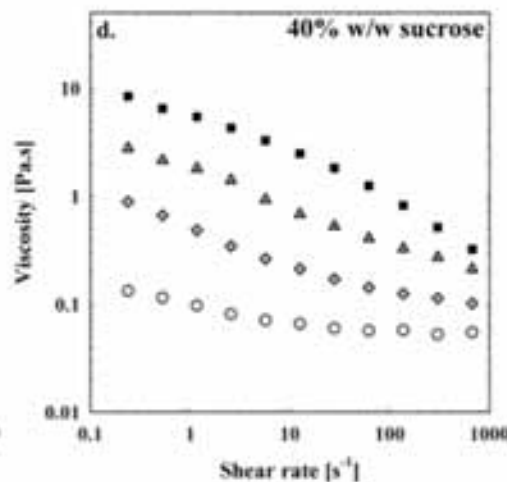
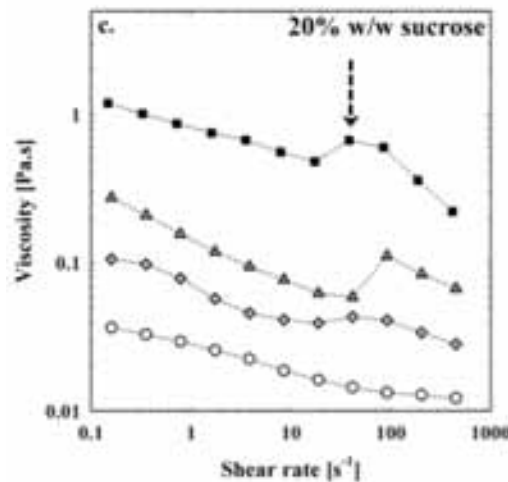
NaCAS-LBG (no sugar)

Part 2: Effect of volume fraction on microstructure

Effect of sugar concentration on the evolution of the microstructure in flow



- (iv) 75%,
- (iii) 50%,
- (ii) 25%,
- (i) 0% of the LBG-r.



NaCAS-LBG (with sugar)

Conclusions (Part 2)

Under quiescent conditions:

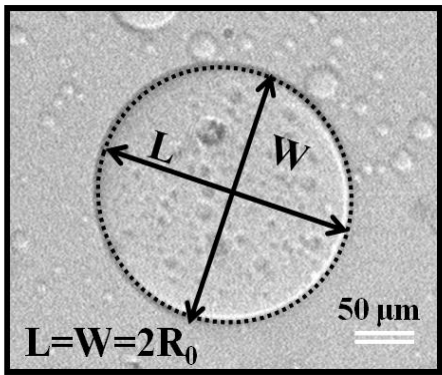
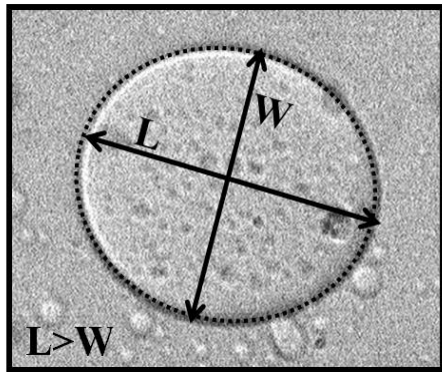
- ❑ Phase sense depends on the volume fractions of the equilibrium phases.
- ❑ Phase inversion occurs at about equal volumes.

Under shear:

- ❑ For low sugar, microstructure depends on the volume fraction and applied shear.
- ❑ For high sugar, microstructure depends on the volume fraction only.

Part 3: Interfacial properties

Drop retraction method



1. Droplets are deformed under shear and when this is removed their retraction is recorded.
2. Deformation parameter **D** vs. time.

$$D = \frac{L - W}{L + W}$$

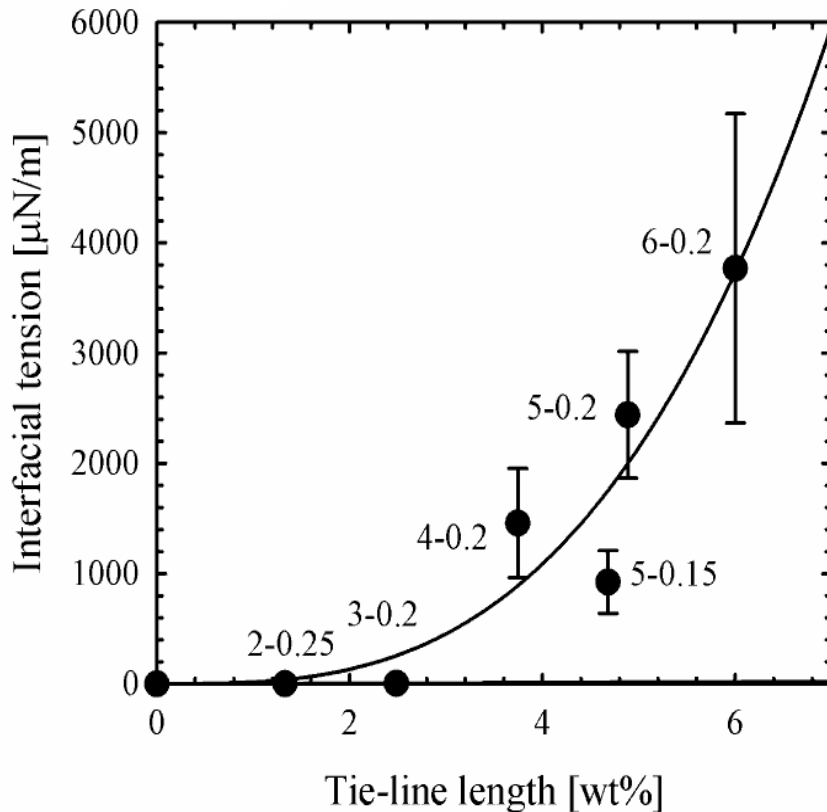
3. Characteristic time **τ** .
4. Viscosity ratio **λ** .
5. Interfacial tension **σ**

$$\lambda = \frac{\eta_d}{\eta_c}$$

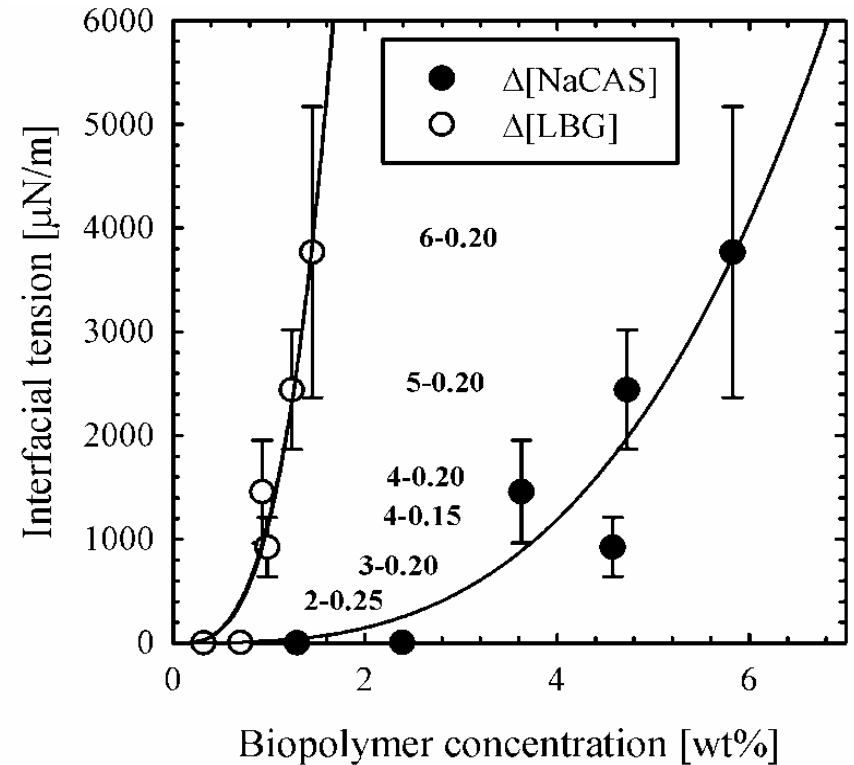
$$\sigma = f(\eta_c, \lambda, R_0, \tau)$$

Part 3: Interfacial properties

Effect of total biopolymer concentration



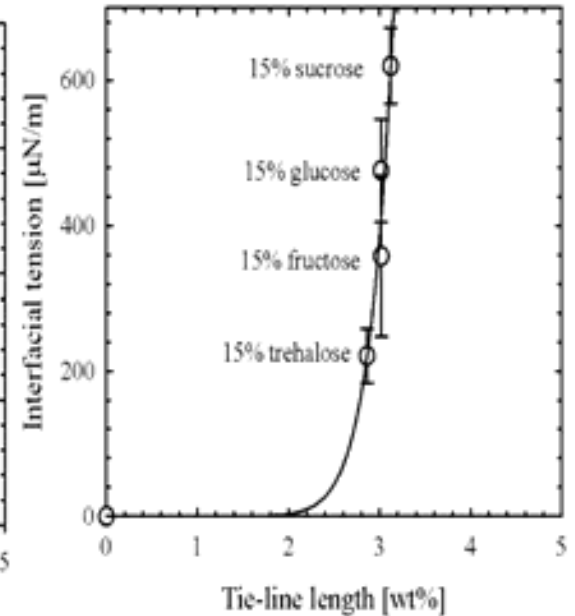
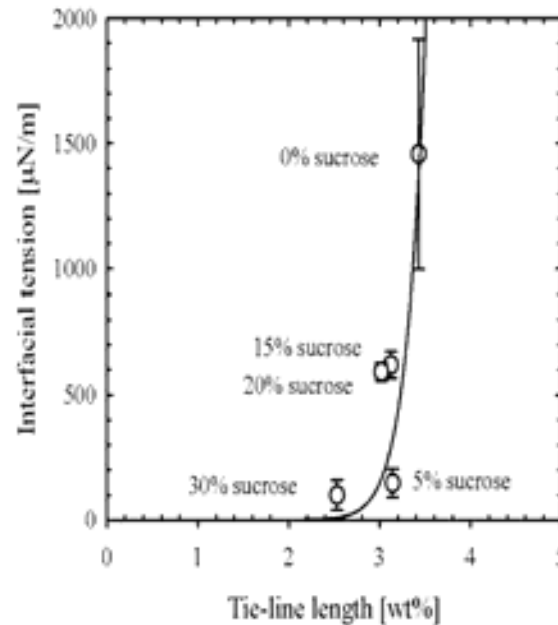
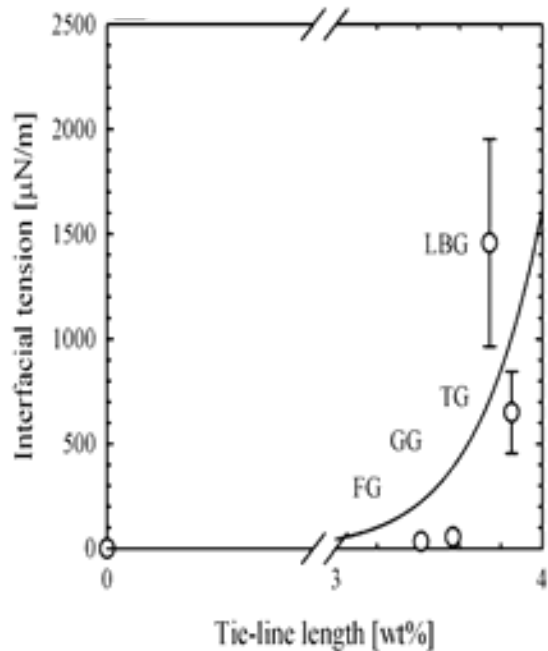
Effect of individual biopolymer concentration



NaCAS-LBG (no sugar)

Part 3: Interfacial properties

- Effect of galactomannan type
- Effect of sugar concentration
- Effect of sugar type



The above points represent systems of 4% NaCAS-0.2% GM/LBG.

Conclusions (Part 3)

- ❑ Power law relationship exists between the interfacial tension and the measured parameters.
- ❑ The interfacial tension in a system of a constant biopolymer concentration depends on the type of galactomannan, sugar concentration/type.

Summary of findings

- ❑ Sugars below critical concentration improve mixing behaviour of the biopolymers and reduce interfacial tension compared with the systems without sugar.
- ❑ A strong link between the microstructure and rheology of the systems is observed.
- ❑ Shear-induced phase-inversion observed in the low sugar environment is absent in the high sugar environment.

Related literature

Frith W.J. (2010) Mixed biopolymer aqueous solutions-phase behaviour and rheology. *Advances in Colloid and Interface Science* 161:48-60

Guido S., Greco F., Villone M. (1999). *Journal of Colloid and Interface Science* 219:298-309.

Polyakov V. I., Grinberg V. Ya., Antonov Yu. A., & Tolstoguzov V. B. (1979). *Polymer Bulletin*, 1, 593–597.

Schorsch C., Clark A.H., Jones M.G., and Norton I.T. (1999). *Colloids and Surfaces B: Biointerfaces*, 12, 317-329.

Semenova, M.G., Antipova, A.S. and Belyakova, L.E. (2002), *Current Opinion in Colloid and Interface Science* 7, 428-444.

Tolstoguzov (2006), *Biotechnology Advances* 24:626-628.

Thank you very much for your attention.

Do you have any questions?

